How long is the production cycle for optical modules



Overview

LSOLINK Optical Transceiver Manufacturing ProcessAt this point, the production process of the optical modules is complete. The finished products are placed.

Key Takeaways

Optical module manufacturing typically takes 8–12 weeks, depending on complexity, production capacity, and testing requirements.

Manufacturing Process Overview

The production of optical modules involves multiple stages, each contributing to the overall manufacturing time. Key steps include: Incoming Material Inspection: All optoelectronic chips, PCBs, and housings undergo quality checks to ensure compliance with specifications, including laser wavelength, output power, and threshold current. Assembly: Components are carefully assembled in a dust-free, anti-static environment to prevent contamination.

This includes mounting chips, aligning optical paths, and soldering PCBs. Integration and Packaging: Modules are integrated into housings, and optical alignment is performed to ensure minimal signal loss. Advanced modules like 800G or 1.

6T require more precise alignment and photonic integration, which can extend production time. Testing and Calibration: Each module undergoes rigorous functional testing, including optical power, wavelength accuracy, and signal integrity. High-speed modules may require additional burn-in and performance verification.

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Quality Control and Final Inspection: Modules are inspected for defects, reliability, and compliance with industry standards before shipment.

Lead Times and Industry Trends

Typical Lead Times: Most optical module manufacturers report lead times of 8–12 weeks, with 35% of companies experiencing delays beyond 12 weeks due to high demand and supply chain constraints. Factors Affecting Time: Complexity of the module (e.g., 400G vs. 800G vs.

1. 6T), availability of semiconductor components, photonic integration requirements, and testing rigor all influence production duration.

High-

Demand Segments: Data centers and AI clusters drive demand for high-speed modules, which can further extend lead times due to production bottlenecks.

Summary

In practice, standard 400G optical modules can be produced in roughly 8–10 weeks, while advanced 800G or 1. 6T modules may require 10–12 weeks or longer due to more complex assembly, alignment, and testing requirements. Supply chain disruptions, semiconductor shortages, and high-volume orders can further extend these timelines.

Manufacturers are continuously improving processes to reduce lead times while maintaining high reliability and performance.

Article Content

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